

Parts Catalog

WQ-200 WALL BOX

PARTS CATALOG

WQ 200 WALL BOX



SWAMI

"Service
With
A M I"



AMI Incorporated

1500 UNION AVENUE, S.E.
GRAND RAPIDS 2, MICHIGAN

Parts Catalog

WQ-200 WALL BOX

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All of the parts listed in this catalog are covered by a one year guarantee, subject to the terms of our standard Warranty.

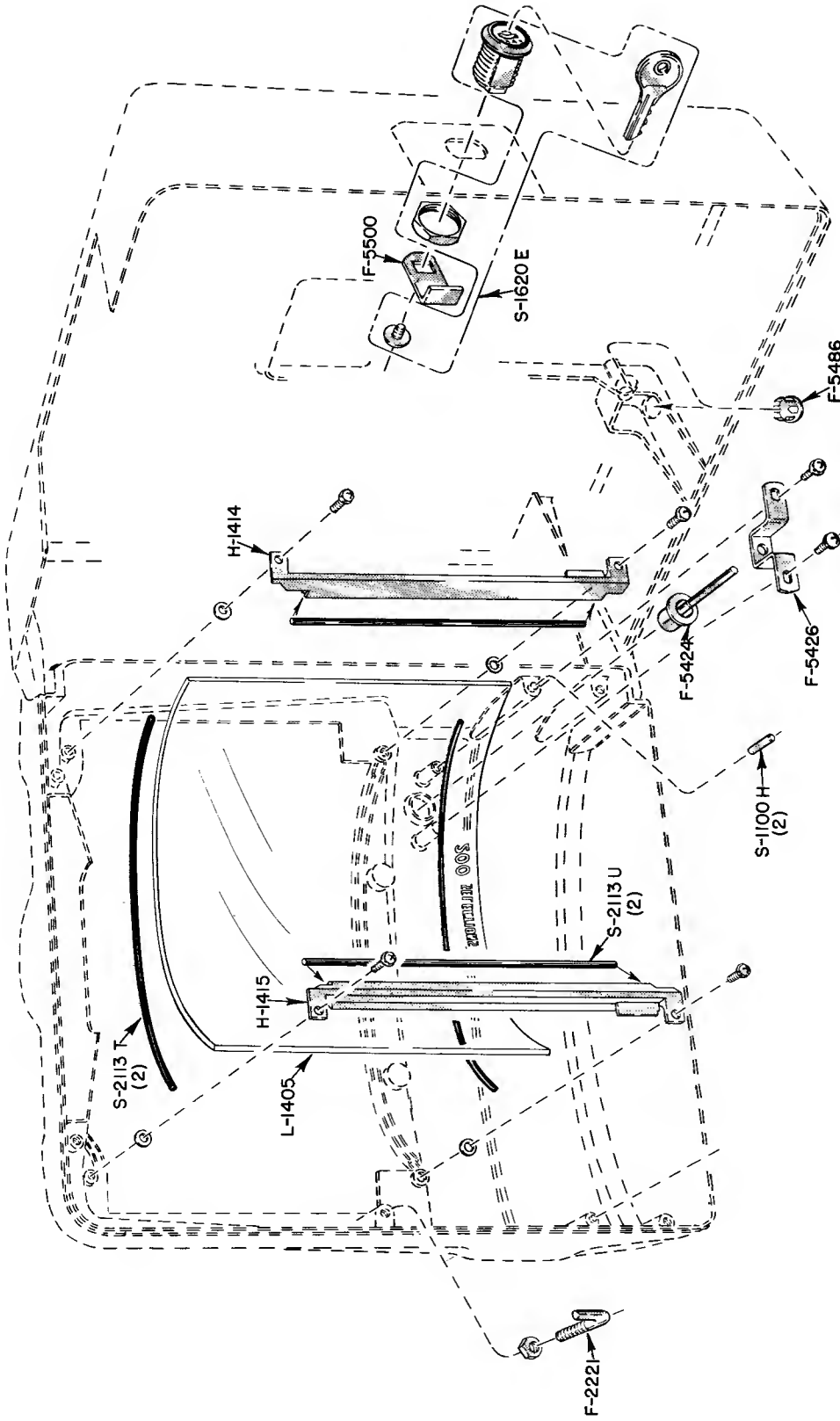
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Wall Box
MODEL WQ-200
AMI Incorporated

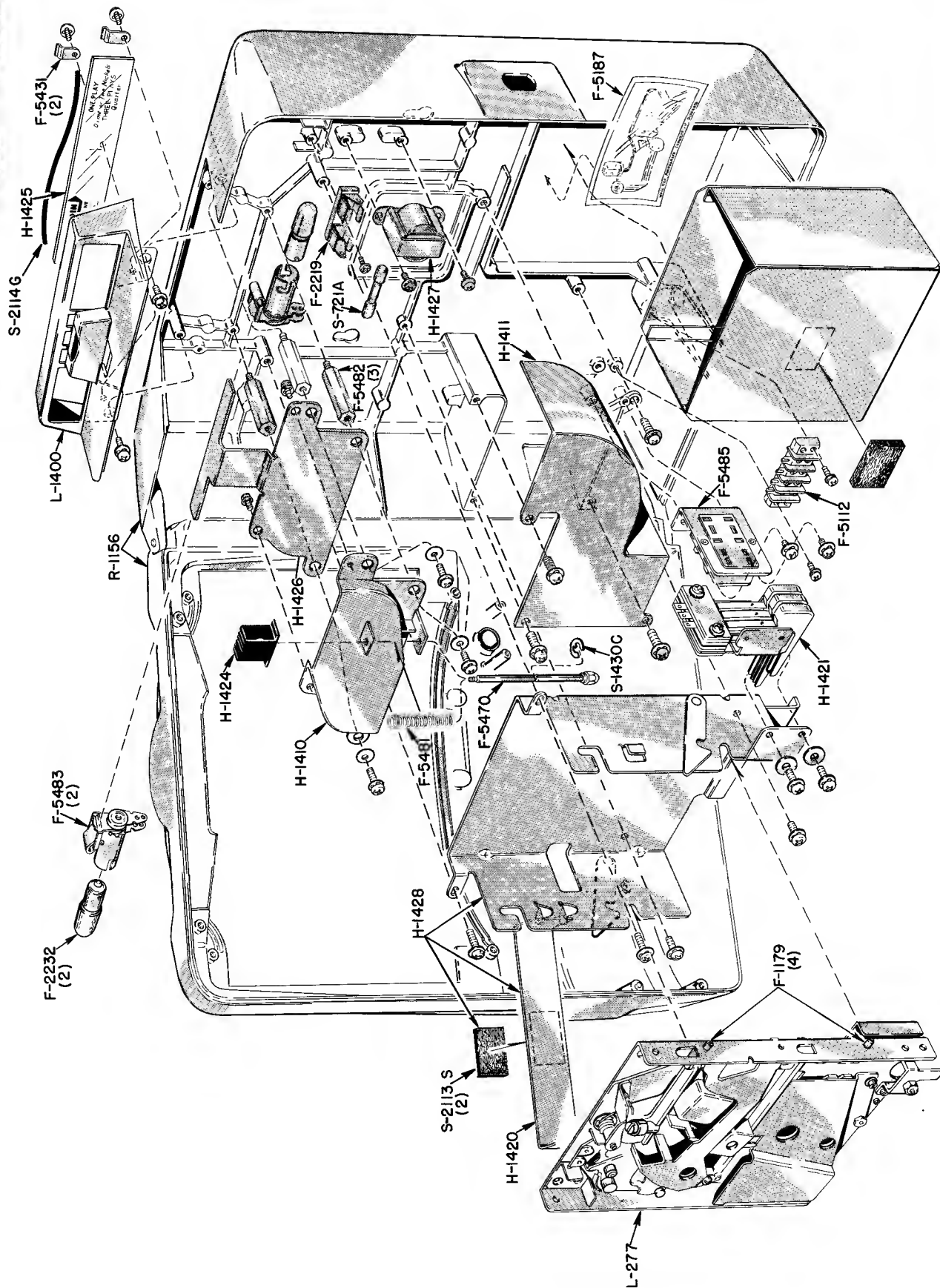
PLATE
1

Front Window, Hardware and Wall Box Lock Assembly

<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>	<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>
F-2221	1	Lock Latch	H-1415	1	Stringer (Right Hand)
F-5424	1	Pushbutton Assembly (Release - Operative on Dual-Crediting Only)	L-1405	1	Front Window
F-5426	1	Pushbutton Bracket	S-1100 H	2	Drive Pin
F-5486	1	Plug Button	S-1620E	1	Lock Assembly (Individual Keying)
F-5500	1	Lock Bolt	S-2113 T	2	Sponge Rubber Strip (Top and Bottom Window Seal)
H-1414	1	Stringer (Left Hand)	S-2113 U	2	Sponge Rubber Strip (Right and Left Side Window Seal)



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<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>	<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>
F-1179	4	Stud	H-1424	1	Pushbutton (Coin Return)
F-2219	1	Fuse Holder	H-1425	1	Program Panel
F-2232	2	Pilot Light	H-1426	1	Coin Track Back Plate
F-5112	1	Terminal Strip	H-1427	1	Transformer
F-5187	1	Wall Box and Receiver Connection Chart	H-1428	1	Slug Rejector Bracket Assembly(Complete)
F-5431	2	Retaining Clip (For Glass)	H-1429	1	Cash Box Assembly
F-5470	1	Pushbutton Shaft (Coin Return)	L-277	1	Slug Rejector
F-5481	1	Compression Spring (Coin Return Shaft)	L-1400	1	Coin Inlet
F-5482	3	Coin Guide Spacer	R-1156	1	Wall Box Housing Assembly
F-5483	2	Light Socket	S-721-A	1	Fusetron
F-5485	1	Bracket and Receptacle Assembly	S-1430-C	1	External Retaining Ring
H-1410	1	Coin Guide	S-2113-S	2	Sponge Rubber Strip (Title Page Retainer & Cash Box)
H-1411	1	Coin Return	S-2114-G	1	Sponge Rubber
H-1420	1	Title Page Retainer			
H-1421	1	Coin Switch Assembly			

PLATE

2

PLATE

3

Wall Box
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Wail Box
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S-2114G

STANDARD
For Model WQ-2

The following are standard screws, washers, bolts, nuts, wire and lubricant use
(See Model 900 Record Changer Parts Cat

Quantity	Part Name
2	#0-M.S. Washer
2	#3 Internal Lockwasher
2	#3-48 x 3/16 Phil. R.H.M.S.
2	#3-48 x 1/4 Phil. R.H.M.S.
1	#4-40 Sq. M.S. Nut
1	#4-40 x 1/2 Socket Hd. Cap Screw
2	#4-40 x 3/16 Sems Phil. R.H.M.S.
2	#6-32 x 3/16 Sems Phil. R.H.M.S.
36	#6-32 x 1/4 Sems Phil. R.H.M.S.
2	#6-32 x 3/8 Sems Phil. R.H.M.S.
2	#6-32 x 9/16 Sems Phil. R.H.M.S.
6	#8-32 x 1/4 Sems Phil. R.H.M.S.
2	#8-32 x 5/16 Sems Phil. R.H.M.S.

PARTS**Wall Box**PLATE
3**Wall Box**
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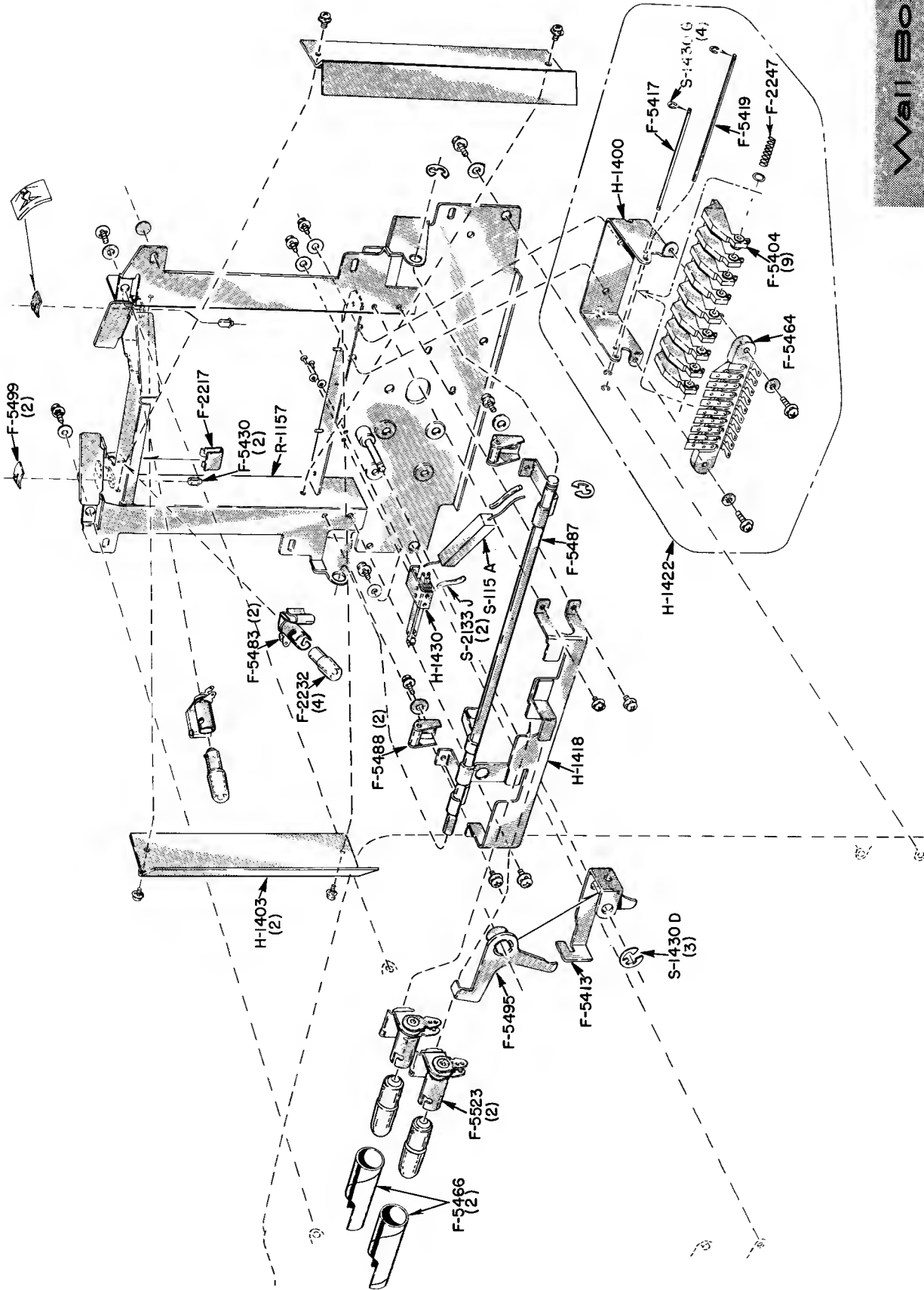
in the WQ-200 wall box, giving the quantities used and proper description.
Catalog for illustrations of these parts)

Quantity	Part Name
7	#8-32 x 3/8 Sems Phil. R.H.M.S.
4	#10-24 x 3/8 Sems Phil. R.H.M.S.
2	#6-32 x 3/16 Phil. Bd. H.M.S.
1	#6-32 x 5/16 Phil. Bd. H.M.S.
1	#8-32 x 1/4 Hdless. Cup Pt. Set Screw (Allen Hd.)
1	#3 M.S. Washer
6	#8 M.S. Washer
2	#8-32 x 1-1/4 Phil. Pan H.M.S.
1	#10-32 Hex M.S. Nut
4	#10 M.S. Washer
	Bare Wire, Spec. F-312
	Lubricant, Spec. F-1378
2	#6-32 x 1/4 Phil. Bd. H. Self Tap. S., P.K. Type "F"

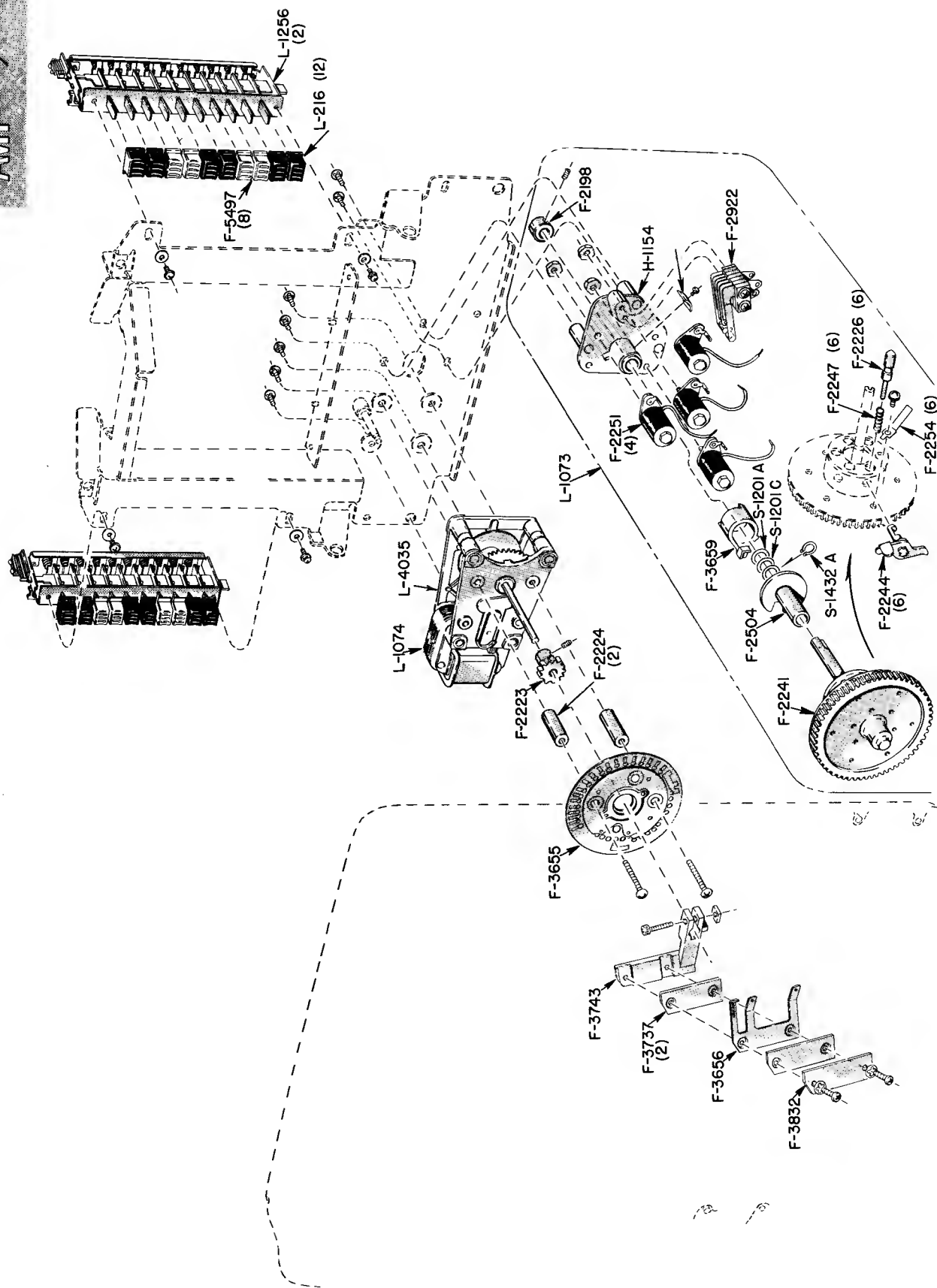
S-21146

R-1158 Credit and Selection Unit Frame and Mechanism Assembly

<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>	<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>
F-2217	1	Cable Clip	F-5523	2	Light Socket
F-2232	4	Pilot Light	H-1400	1	Mounting Bracket
F-2247	1	Compression Spring	H-1403	2	Title Page Stop(Right and Left Hand)
F-5404	9	Switch Key	H-1418	1	Light Bracket Assembly
F-5413	1	Pushbutton Latch Cam Lever	H-1422	1	Switch and Bracket Assembly
F-5417	1	Shaft	H-1430	1	Switch Assembly
F-5419	1	Shaft	R-1157	1	Frame Assembly
F-5430	2	Bullet Catch	S-115-A	1	Resistor - Wire Wound Ceramic(7 Watts)
F-5464	1	Switch Assembly	S-1430-D	3	External Retaining Ring
F-5466	2	Light Sleeve	S-1430-G	4	External Retaining Ring
F-5483	2	Light Socket	S-2133-J	2	Insulating Tubing (For Resistor Leads)
F-5487	1	Shaft and Lever Assembly			
F-5488	2	Adjustor Assembly			
F-5495	1	Follower and Bushing Assembly			
F-5499	2	Speed Nut (Bullet Catch Retainer)			



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R-1158 (Cont.) Gear Motor, Commutator Disc, Credit Unit and Pushbutton Switchbank Assemblies

<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>	<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>
F-2198	1	Set Collar	F-3737	2	Insulating Spacer
F-2223	1	Pinion Gear (Motor)	F-3743	1	Wiper Arm
F-2224	2	Spacer	F-3814	1	Reset Clamp
F-2226	6	Drive Plunger	F-3832	1	Clamping Plate
			F-5497	8	Selection Pushbutton (White)
			H-1154	1	Mounting Base
F-2241	1	Housing and Shaft Assembly	L-216	12	Selection Pushbutton (Red)
F-2244	6	Lever and Pin Assembly	L-1073	1	Credit Unit Assembly
F-2247	6	Compression Spring	L-1074	1	Gear Motor - AC (60 Cycle)
F-2251	4	Coil Assembly	L-1256	2	Pushbutton Switch Bank Assembly
F-2254	6	Reset Spring	L-4035	1	Gear Motor - AC (50 Cycle)
			S-1201 A	(As Needed)	Plain Washer
F-2504	1	Actuator			
F-2922	1	Switch Assembly	S-1201 C	(As Needed)	Plain Washer
F-3655	1	Disc Assembly			
F-3656	1	Blade Assembly	S-1432 A	1	External Retaining Ring
F-3659	1	Reset			

PLATE
4

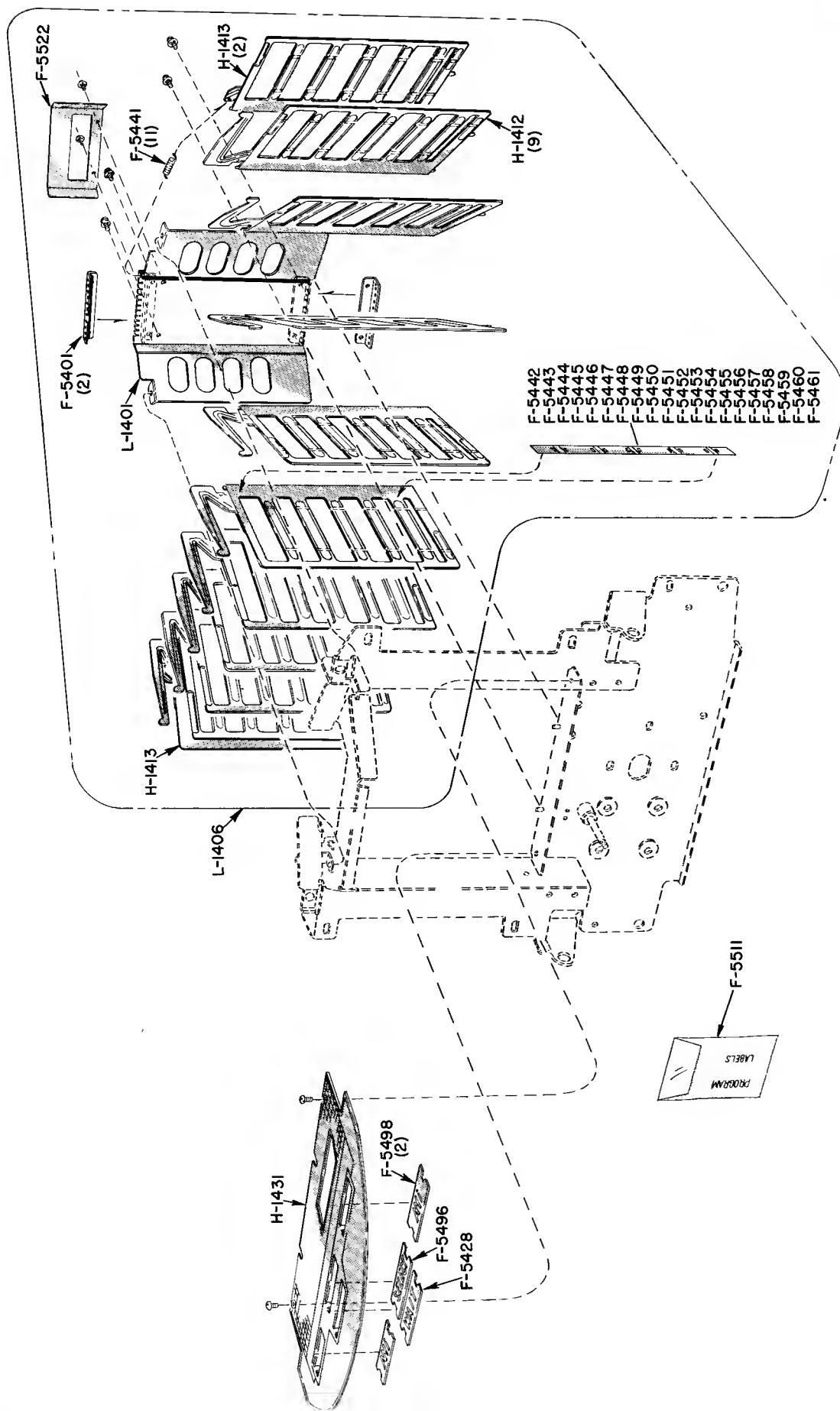
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PLATE
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L-1406 Title Page Assembly, H-1431 Window Shelf and Related Parts

<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>	<u>Part No.</u>	<u>Quantity</u>	<u>Part Name</u>
F-5401	2	Pivot	F-5456	1	Number Strip (H1 - H10)
F-5428	1	"Wait" Light Window	F-5457	1	Number Strip (H11 - H20)
F-5441	11	Tension Spring	F-5458	1	Number Strip (J1 - J10)
F-5442	1	Number Strip(A-1 - A-10)	F-5459	1	Number Strip (J11 - J20)
F-5443	1	Number Strip(A-11 - A-20)	F-5460	1	Number Strip (K1 - K10)
F-5444	1	Number Strip (B1 - B10)	F-5461	1	Number Strip (K11 - K20)
F-5445	1	Number Strip (B11 - B20)	F-5496	1	"Select" Light Window
F-5446	1	Number Strip (C1 - C10)	F-5498	2	"A M I" Trim Window
F-5447	1	Number Strip (C11 - C20)	F-5511	1	Program Labels
F-5448	1	Number Strip (D1 - D10)	F-5522	1	Title Page Shield
F-5449	1	Number Strip (D11 - D20)	H-1412	9	Title Page Assembly
F-5450	1	Number Strip (E1 - E10)	H-1413	2	Title Page Assembly
F-5451	1	Number Strip (E11 - E20)	H-1431	1	Front Window Shelf (With Lettering)
F-5452	1	Number Strip (F1 - F10)	L-1401	1	Title Page Back Assembly
F-5453	1	Number Strip (F11 - F20)	L-1406	1	Title Page Assembly
F-5454	1	Number Strip (G1 - G10)			
F-5455	1	Number Strip (G11 - G20)			



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